



Make Medal&TinButton Great !

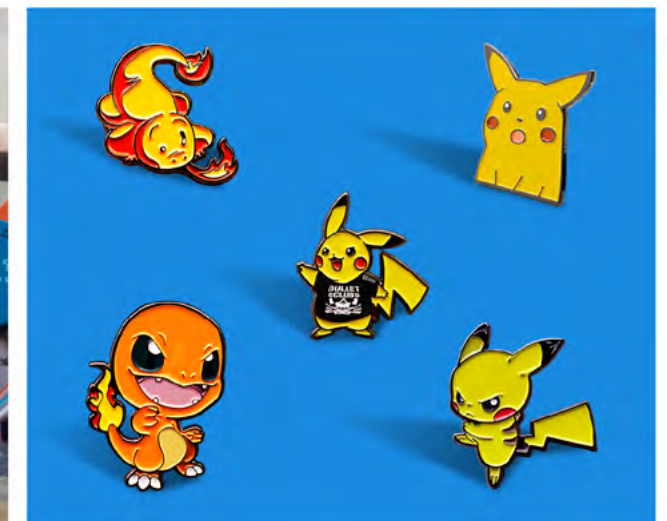


GREAT RIVER GIFT LIMITED

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PRODUCTS CATALOG

Audited Supplier By SGS & Disney

JUST MAKE DIFFERENT
FULL EXPERIENCE IN
CUSTOMIZED GIFT & PREMIUM



Since 2002, GREAT RIVER GIFT started medal and tin-button production with over 20 years experience. Our extensive product range features a variety of medals and tin-buttons, such as award medal, carnival medal, honor medal, souvenir medal, triathlon medal, sport medal, racing and marathon medal. After continuous and determined development, our tin button and medal were sold all over the world, and its own brand "GREAT RIVER" has been well known in China. Feel free to contact us with any question, we look forward to cooperating with you, and together we can build up a brighter future in the specified field of tin button and medal!

ONE-STOP SERVICE

20+ years of experience in the field, we have the confidence to make all your dream & idea come true. Our professional sales team can easily understand your needs and provide you with a whole solution. Attendant consultation, you can tell us any idea you want to promote and prefer, we offer full customization from color to Logo. Advanced machines and full production lines with R&D team, OEM & ODM both available to meet most of your need on the market!

ABOUT US

7 Production Lines Support

GREAT RIVER GIFT has 4 hardware factories, 1 PVC factory, 1 ribbon factory and 1 silicone product factory. GREAT RIVER GIFT has gradually developed into the world's most powerful gift customization company. All our factories have passed BSCI, SEDEX, BV, SGS, TUV and Disney Certified.



NO:MIC-ASR171049



NO:QIP-ASI1511007



NO:A4735314



NO:MIC-ASR171055



DBID : 375866



NO:JQCNI4002-000G





METAL PROCESS



METAL PROCESS FLOWS

To make your custom metal products, you may need to understand proceeding steps as below:

1

Send your
idea/sketch

2

Artwork design

3

Artwork
Approved

4

CNC-Tooling

5

Mold checking

6

Stamping/
Die casting

7

Cutting Shape
(only for stamping)

8

Polish

9

Fixing
Attachment

10

Plating

11

Coloring
in-filled

12

Dimensity
(only for hard enamel)

13

Baking

14

Epoxy Cover

15

QC & Packing

16

Shipping

In order to achieve the best results, different products in the production process sequence, will be different.



01

Artwork Design

Mostly we use Adobe illustrator or Corel Draw to make artwork design, If you have vector file in eps, cdr, pdf will be big help for our artist to make artwork quickly. For complicated 3D item, digital 3D proof can be provided if necessary. Each color will be stated in Pantone solid coated colors.



04

High-precision Pressure

For high precision badge, coins or some product with complicated detail, then will be made by High-precision pressure machine, this way compared with stamping cost more and slowly.

Mold Tooling

After your artwork approved, the CNC tooling will be started. Once tooling made, a new mold will be needed if any change.



02

Cutting Shape

Cutting molds are made for cutting exact outline. Additional cutting molds may be required depending on the complexity of the design. Extra cutting mold will be needed if there is inner cut on products. (Only for Stamping and Pressing products)



05



03

Stamping/Pressing /Die casting

Stamping/Pressing / Die casting will start proceeding once molds ready, this step for branding your custom logo on the raw material.



06

Deflashing

The sharp edges and small burrs will be needed to remove and clean away. (Only for Die casting Products)



07

Fixing Attachment

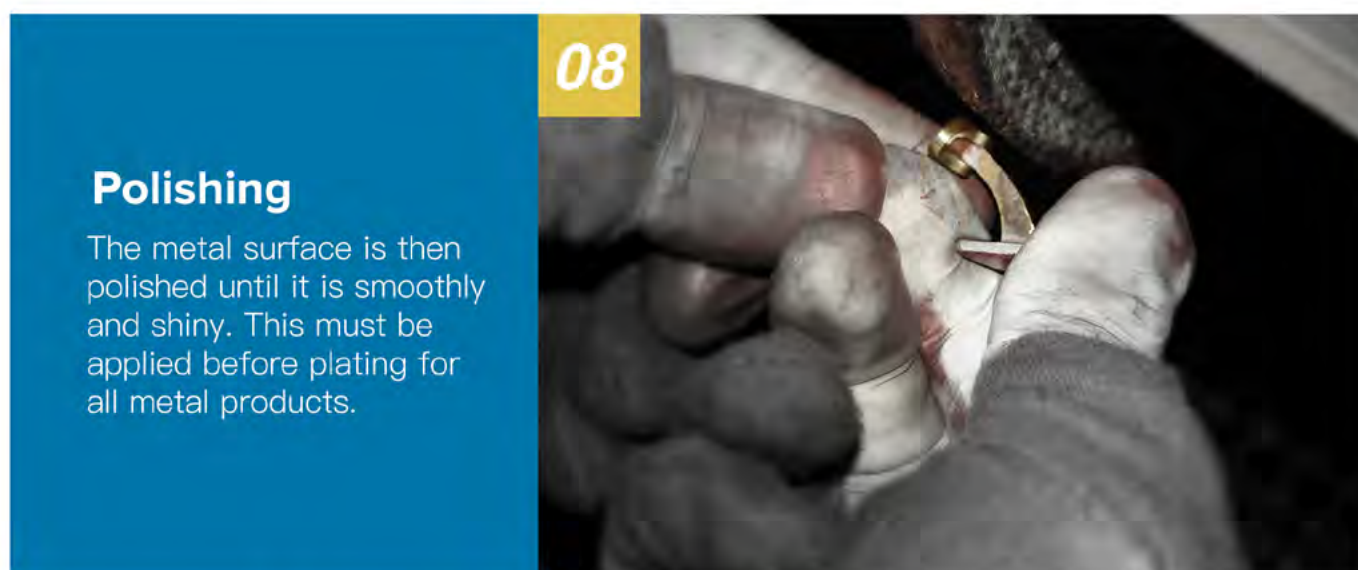
Now different attachment will be needed to fix onto the back of each product according to your orders' requirement.



10

Coloring

Enamel coloring is carefully injected by hand, one color each time, using different sized syringes. After one color drying then go ahead to next coloring. To prevent defects, a high degree of skill is required in order to keep each color in actual solid pantone colors and the correct amount of enamel in the proper area.



08

Polishing

The metal surface is then polished until it is smoothly and shiny. This must be applied before plating for all metal products.



11

Baking

Each coloring in-filled finished will be needed to bake drying before go next coloring. That means 3 coloring need 3 times of bake drying.



09

Plating Finish

Plating now can be processed. The quality of plating varies with the length of time the metal is soaked in the plating liquid. Different metal color will be made by this process like gold, silver, nickel, brass, copper, etc... So if the metal products need an antique or matt looks, then more steps in plating will be needed.



12

Epoxy Cover

Epoxy is economy way to protect the soft enamel, after epoxy cover the surface looks a little dome, shiny and glass looking. Need or no need depends on customer's order requirement.



13



QC & Packing

There is online quality check in every step, all items still strictly finally inspected before packing. Customer's satisfaction is guaranteed!

14



Shipping

For small parcel and rush orders, we suggest sending by our account via DHL, FedEx, TNT or UPS at special discount, for big orders if time is enough, send by Air cargo even by Sea all available.

METAL PLATING CHART



Gold



Silver



Nickle



Brass



Copper



Matt Gold



Matt Silver



Matt Nickle



Antique Brass



Antique Copper



Antique Gold



Antique Silver



Antique Nickle



Black Nickle



Dye Black

CUSTOM WORKMANSHIP



Soft Enamel



Imitation Hard Enamel



Transparent Enamel



Silk Screen Printing



Glittered Enamel



Mix Enamel



Soft Enamel+Epoxy



Offset Printing



Polish Metal (Front)



Erosion(Front)

FROM
AN
IDEA
TO THE
REAL
COIN

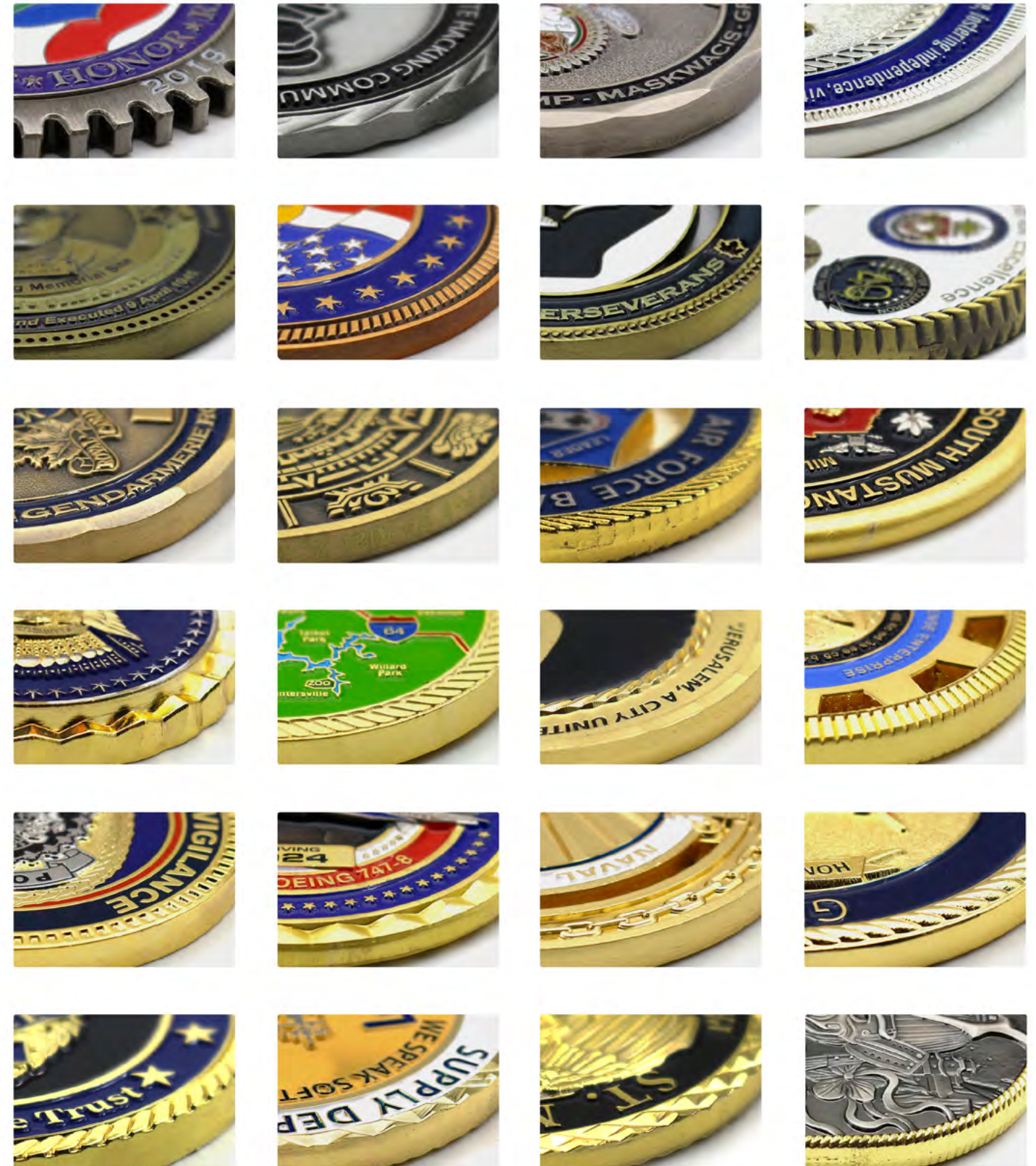


BACKGROUND TEXTURES

Background textures can be used on key chains and badges to enhance visual contrasts. Please contact us for more information.



DIAMOND CUT EDGE



MEDAL

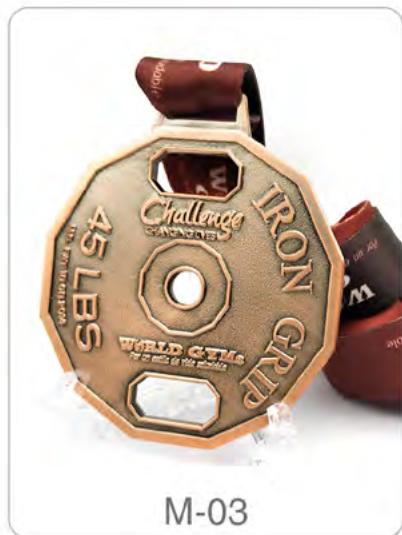
The medal or medallion that has been sculpted, molded, cast, struck, stamped, or some way marked with an insignia, portrait, or other artistic rendering. A medal may be awarded to a person or organization as a form of recognition for sports, marathon, military, scientific, academic, or various other champions' achievements. Medals that are intended to be hung from a ribbon also include a small suspension piece at the crest with which to loop a suspension ring through. It is through the ring that a ribbon is run or folded so the medal may hang pendent.



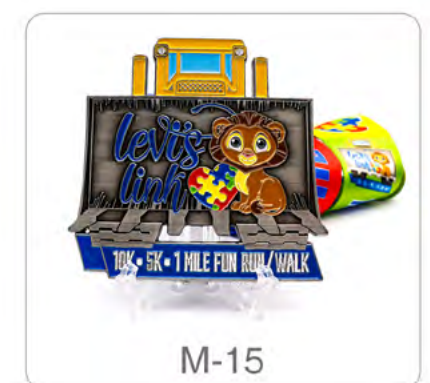
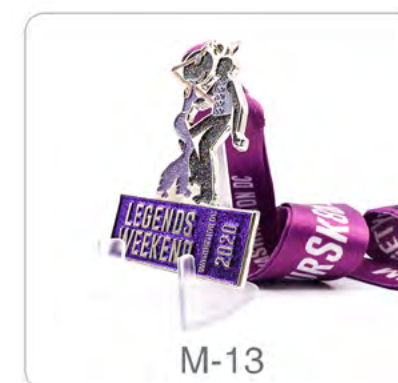
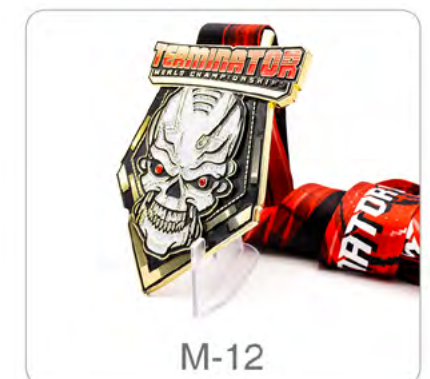
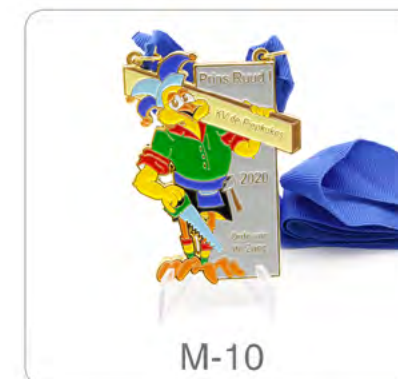
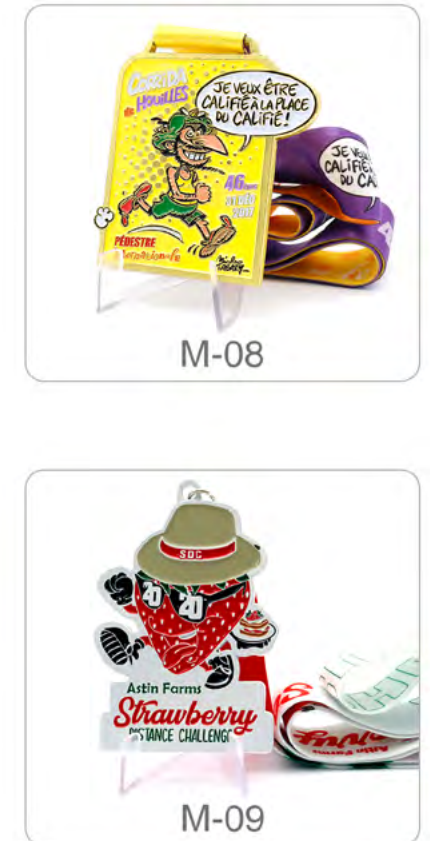
MEDAL



MEDAL EMBOSSED



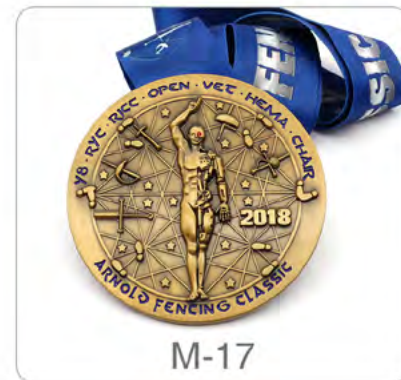
MEDAL-COLORED



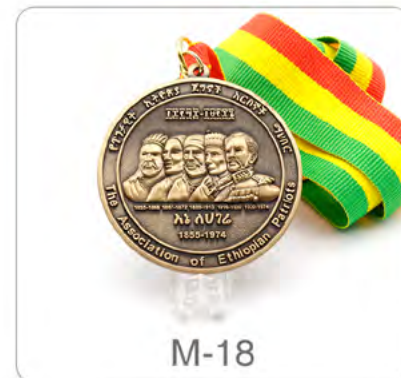
3D MEDAL



M-16



M-17



M-18



M-19



M-20



M-21

ROTATABLE MEDAL



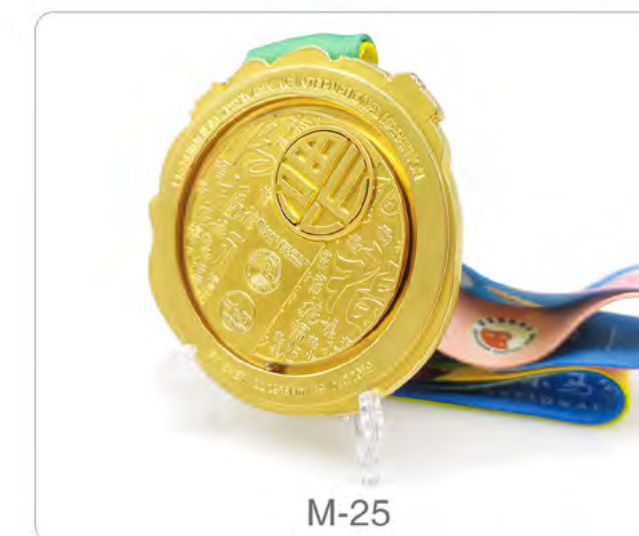
M-22



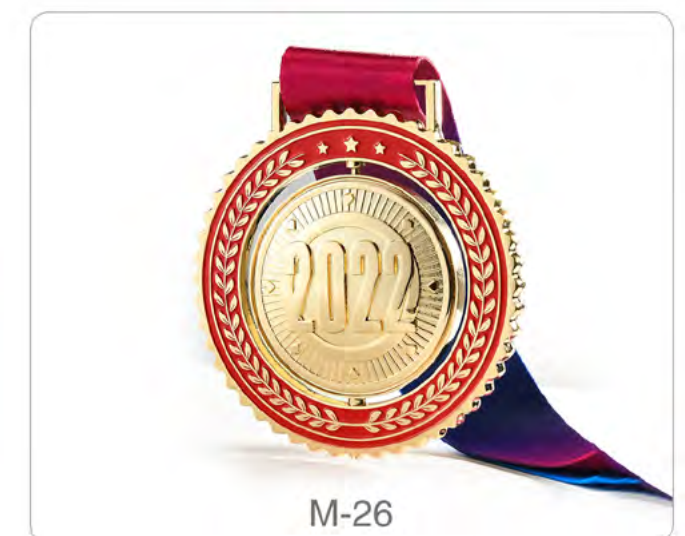
M-23



M-24



M-25



M-26

MARATHON MEDAL



M-27



M-28



M-29



M-31



M-32



M-30

HERO MEDAL



M-33



M-34



M-35



M-36



M-37



M-38



M-39



M-40

CARNIVAL MEDAL



M-41



M-42



M-43



M-44



M-45

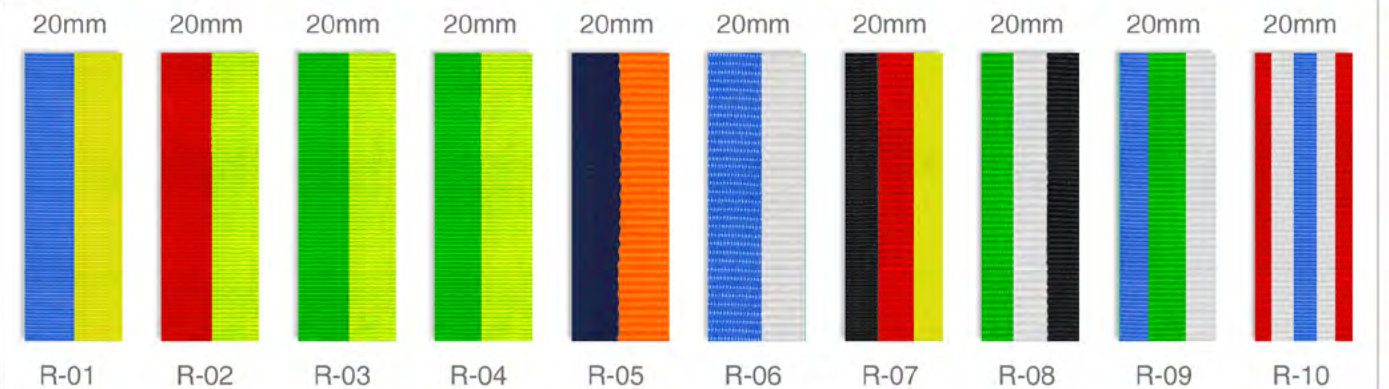


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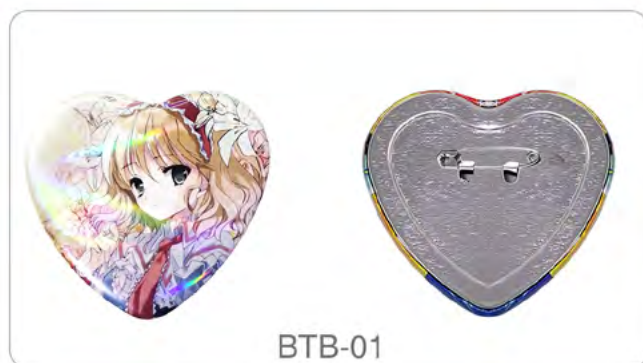


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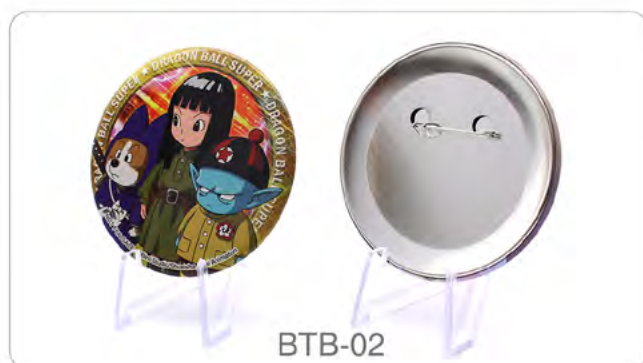
MEDAL RIBBON



Button Badge



BTB-01



BTB-02



BTB-03

Button Badge



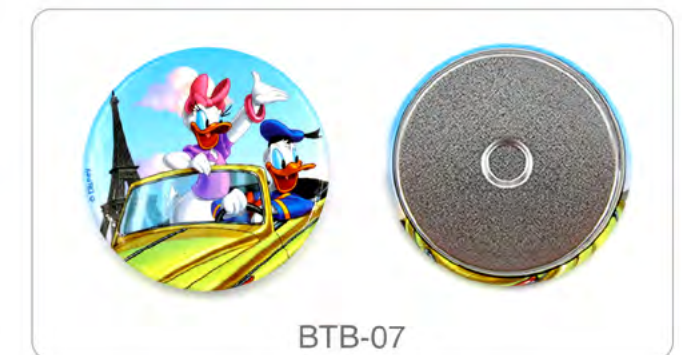
BTB-04



BTB-05



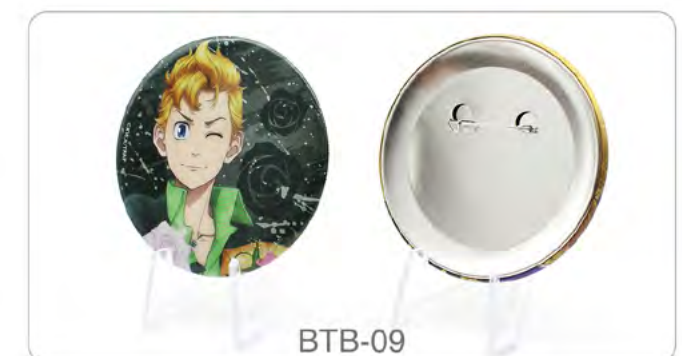
BTB-06



BTB-07



BTB-08



BTB-09



LAPEL PIN

The badge is a insignia of an organization, which is presented or displayed to indicate some feat of service, a special accomplishment, a symbol of authority granted by taking an oath (e.g., police and fire), a sign of legitimate employment or student status, or as a simple means of identification. They are also used in advertising, publicity, and for branding purposes. Badges can be made from metal, plastic, leather, textile, rubber, etc., and they are commonly attached to clothing, bags, footwear, vehicles, home electrical equipment, etc.



SUCCESSFUL CASE

The badges adorned by the heads of state and government at 2017 G20 Hamburg summit in Germany are all produced by GREAT RIVER GIFT .



Pin-Metal Polish



PIN-01



PIN-08



PIN-09



PIN-10



PIN-02



PIN-03



PIN-04



PIN-11



PIN-12



PIN-13



PIN-05



PIN-06



PIN-07



PIN-14



PIN-15



PIN-16

Pin-Soft Enamel

Pin-Hard Enamel



PIN-17



PIN-18



PIN-19



PIN-26



PIN-27



PIN-28



PIN-20



PIN-21



PIN-22



PIN-29



PIN-30



PIN-23



PIN-24



PIN-25



PIN-31



PIN-32



PIN-33

Pin-3D

Pin-printed



PIN-34



PIN-35



PIN-36



PIN-37



PIN-38



PIN-39



PIN-40



PIN-41



PIN-42



PIN-43



PIN-44



PIN-45



PIN-46



PIN-47



PIN-48



PIN-49

Pin-Badge

Police Badge



PIN-50



PIN-51



PIN-52



PIN-53



PIN-54



PIN-55



PIN-56



PIN-59



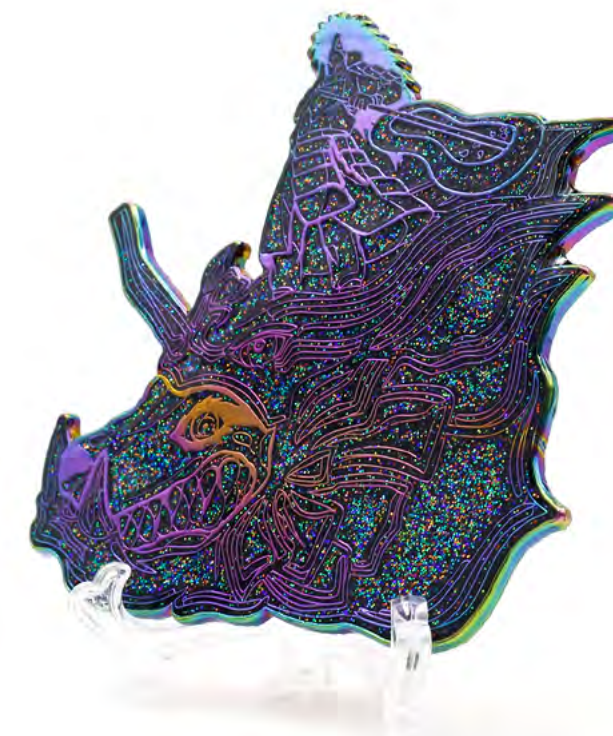
PIN-60



PIN-57



PIN-58



PIN-61

Pin-Special Process

Coin-Metal Polish



Coin-01



Coin-02



Coin-03



Coin-04



Coin-05



Coin-09



Coin-10



Coin-11



Coin-12



Coin-13



Coin-14



Coin-15



Coin-16



Coin-17



Coin-18



Coin-19



Coin-06



Coin-07



Coin-08



Coin-20



Coin-21



Coin-3D



Coin-22



Coin-23



Coin-24



Coin-24



Coin-25



Coin-26



Coin-27



Coin-28



Coin-29



Coin-30



Coin-31



Coin-32



Coin-33



Coin-34



Coin-35

Coin-Creative Design

Coin-Transparent Enamel



Coin-36



Coin-37



Coin-38



Coin-39



Coin-40



Coin-41



Coin-42



Coin-43



Coin-44



Coin-45



Coin-47



Coin-48



Coin-49



Coin-50



Coin-51



Coin-52

Coin-Dual Plated



Coin-46

Coin-Printing



Coin-53



Coin-54



Coin-55



Coin-56



Coin-57



Coin-58



Coin-59



Coin-60



Coin-61



Coin-62



Coin-63



Coin-64



Coin-65



Coin-66

Coin-Bottle Opener

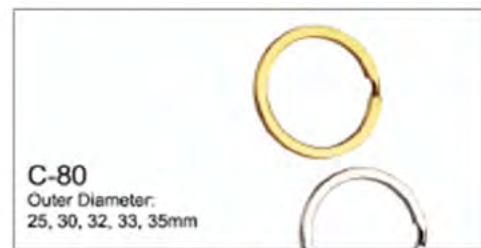
Trophy



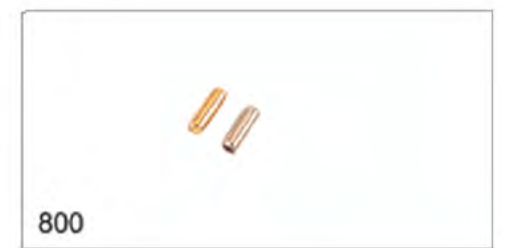
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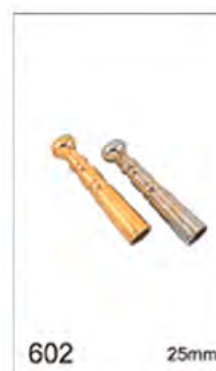
ATTACHMENTS



ATTACHMENTS



ATTACHMENTS



ATTACHMENTS





PEARL ENAMEL



Sand Brown



Sand White



Purple



Sand Purple



Deep Brown



Light Brown



Dark Green



Grass Green



Ocean Blue



Light Blue

GLITTERED



Light Blue Color



Blue Color



Silver Color



Light Green Color



Yellow Color



Gold Color



Purple Color



Pink Color

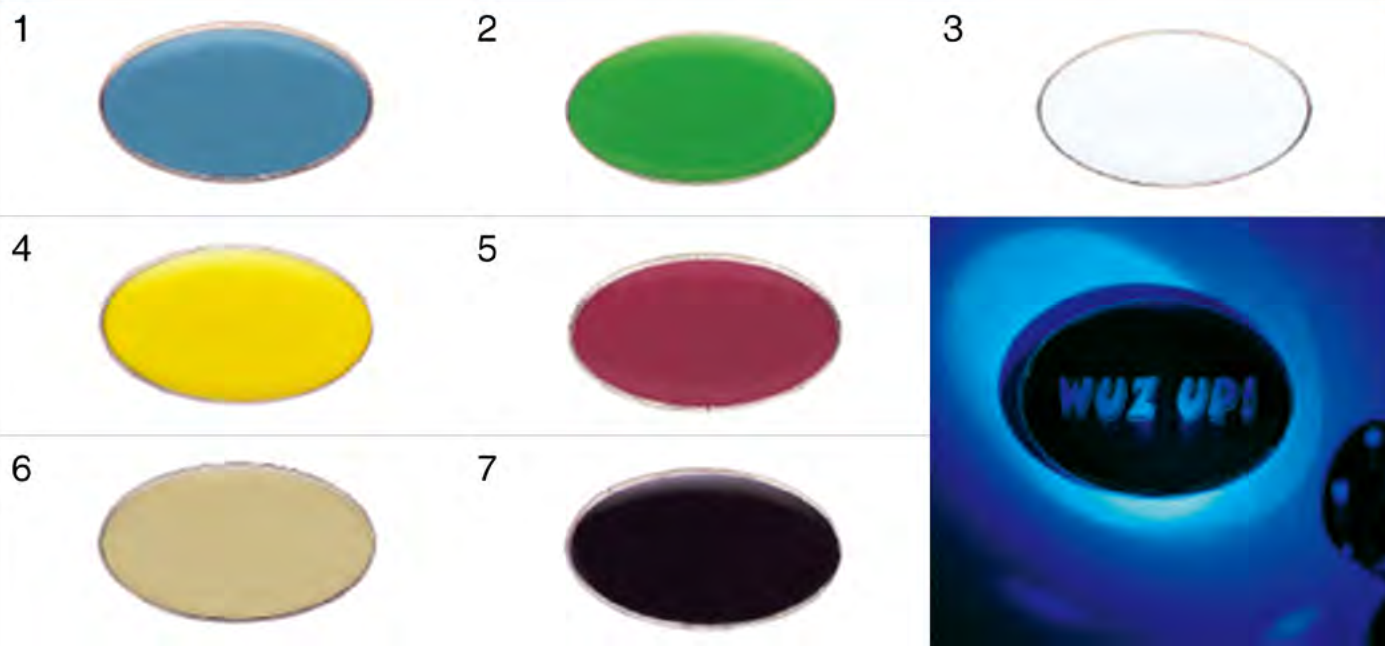


Rose Color



Red Color

INVISIBLE INK



GLOW-IN-THE-DARK



DIAMOND SELECTION



PACKING

Standard Packing - Poly Bags

Zip Lock Poly Bas



Opp Bags



PACKING CARDS



PACKING

Clamshell



Barcode Stickers



Velvet Bags

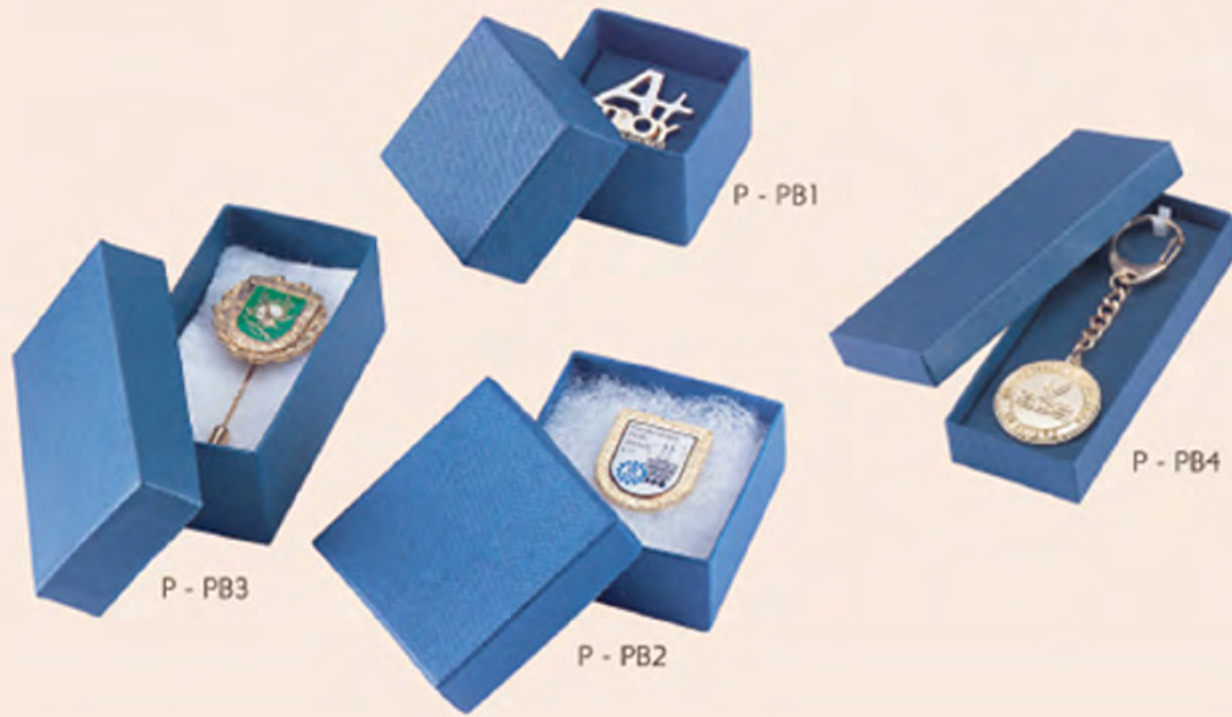


Velvet Boxes



PACKING

Paper Boxes



Leather Boxes



PACKING

Plastic Box



Others - customer's own specifications are welcome!!!!





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THANK YOU FOR WATCHING